

	SOCIEDAD AGROPECUARIA CONCENMEX				ITEM:																																																																																																	
	Data sheet				PT0108																																																																																																	
	Product: Aseptic Pulp Cells				Fruit: Orange																																																																																																	
1. Description				Impurity Tolerances																																																																																																		
<p>Aseptic Orange Pulp Cells, is unfermented but fermentable pulp cells obtained from the endocarp of fresh, sound and ripe oranges (<i>Citrus sinensis</i>). The pulp cells are obtained from the fruit by mechanical process (extraction and filtration), comercially esterilized by thermal process, aseptically packaged and preservated in cold storage. Product meets legislation and regulations (food, safety, hygiene, enviroment, labelling, etc.) applicable.</p> <p>1.1 Composition</p> <p>100% Orange</p> <p>2. Product Specifications</p> <table><tr><th>Physicochemical</th><th>UOM</th><th>Min</th><th>Max</th></tr><tr><td>°Brix corrected for Acidity @20°C</td><td>°Bx</td><td>9.0</td><td></td></tr><tr><td>Acidity (as Citric Acid)</td><td>%</td><td>0.35</td><td>1.30</td></tr><tr><td>Ratio (°Bx/Ac)</td><td>Value</td><td>10.0</td><td>25.0</td></tr><tr><td>Pulp Content</td><td>%</td><td>80.0</td><td>92.0</td></tr><tr><td>pH</td><td>Value</td><td>3.5</td><td>4.2</td></tr><tr><td>Recoverable Oil (Scott Method)</td><td>% v/v</td><td></td><td>0.07</td></tr><tr><td>Defects (black spots)</td><td>Value</td><td></td><td>6</td></tr><tr><td>Density</td><td>g/L</td><td>0.9400</td><td>1.0800</td></tr><tr><th>Microbiological</th><th>UOM</th><th>Min</th><th>Max</th></tr><tr><td>Total Plate Count</td><td>Ufc/ml</td><td></td><td><1</td></tr><tr><td>Mold and Yeast Plate Count</td><td>Ufc/ml</td><td></td><td><1</td></tr><tr><td>Coliform Bacteria</td><td>Ufc/ml</td><td></td><td>Negative</td></tr><tr><td>Mold (Howard Method)</td><td>%</td><td></td><td>6</td></tr><tr><th>Organoleptic</th><th>UOM</th><th>Min</th><th>Max</th></tr><tr><td>Color</td><td>Criteria</td><td colspan="2">Typical of orange pulp, free of browning</td></tr><tr><td>Flavor</td><td>USDA Score</td><td>36</td><td>38</td></tr><tr><td>Defects</td><td>USDA Score</td><td colspan="2">Free of seeds, insect fragments, foreign material, black spots or browned cells (Min 19 USDA)</td></tr></table>				Physicochemical	UOM	Min	Max	°Brix corrected for Acidity @20°C	°Bx	9.0		Acidity (as Citric Acid)	%	0.35	1.30	Ratio (°Bx/Ac)	Value	10.0	25.0	Pulp Content	%	80.0	92.0	pH	Value	3.5	4.2	Recoverable Oil (Scott Method)	% v/v		0.07	Defects (black spots)	Value		6	Density	g/L	0.9400	1.0800	Microbiological	UOM	Min	Max	Total Plate Count	Ufc/ml		<1	Mold and Yeast Plate Count	Ufc/ml		<1	Coliform Bacteria	Ufc/ml		Negative	Mold (Howard Method)	%		6	Organoleptic	UOM	Min	Max	Color	Criteria	Typical of orange pulp, free of browning		Flavor	USDA Score	36	38	Defects	USDA Score	Free of seeds, insect fragments, foreign material, black spots or browned cells (Min 19 USDA)		<p>Arsenic and Heavy Metals</p> <table><tr><td>Mercury</td><td>< 0.01 ppm</td><td>Lead</td><td>< 0.03 ppm</td></tr><tr><td>Arsenic</td><td>< 0.1 ppm</td><td>Cadmium</td><td>< 0.02 ppm</td></tr></table> <p>Pesticides</p> <p>In conformance with Code of Federal Regulations. Title 40 Part 180: Tolerances & Exemptions from Tolerances for Pesticide Chemicals in Food.</p> <p>3. Packaging:</p> <p><u>Primary packaging:</u> Aseptic Polyethylene bags (Metallized)</p> <p><u>Secondary packaging:</u> Steel drum</p> <p>4. Storage:</p> <p><u>Storage temperature:</u> 0 to 5 °C</p> <p><u>Stowage highs:</u> 5 drums on top max.</p> <p>Do not freeze while the primary package is closed.</p> <p>5. Shelf Life:</p> <p>Best before 18 months from production date</p> <p>6. Presentation and Distribution</p> <table><tr><th>Presentation</th><th>Capacity</th><th>Deliveries</th></tr><tr><td>Steel Drum</td><td>200 Kg</td><td>Land/Maritime</td></tr><tr><td></td><td></td><td>:</td></tr><tr><td></td><td></td><td>:</td></tr><tr><td></td><td></td><td>:</td></tr></table>				Mercury	< 0.01 ppm	Lead	< 0.03 ppm	Arsenic	< 0.1 ppm	Cadmium	< 0.02 ppm	Presentation	Capacity	Deliveries	Steel Drum	200 Kg	Land/Maritime			:			:			:
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